

CLAIMS

What is claimed is:

1. A removable visual indication structure comprising:
a removable connection portion; and
a visual indication portion coupled to the removable connection portion,
wherein the visual indication structure can be removably attached to a printed circuit board.

2. The removable visual indication structure of claim 1 wherein the visual indication portion comprises a Light Emitting Diode (LED).

3. The removable visual indication structure of claim 2 wherein the LED comprises a surface mount LED.

4. The removable visual indication structure of claim 3 wherein the removable connection portion comprises a surface mount connector.

5. The removable visual indication structure of claim 4 wherein the LED is soldered to the surface mount connector.

6. The removable visual indication structure of claim 5 wherein the LED is soldered to the backside of the surface mount connector.

1 7. A removable visual indication structure for use with a printed circuit board
2 comprising:
3 a removable connector adapted to be attached to the printed circuit board; and
4 at least one visual indicator coupled to the removable connector.

1 8. The removable visual indication structure of claim 7 wherein the at least one
2 visual indicator comprises an LED.

1 9. The removable visual indication structure of claim 8 wherein the LED
2 comprises a surface mount LED.

1 10. The removable visual indication structure of claim 9 wherein the removable
2 connector comprises a surface mount connector.

1 11. The removable visual indication structure of claim 10 wherein the LED is
2 soldered to the surface mount connector.

1 12. The removable visual indication structure of claim 11 wherein the LED is
2 soldered to the backside of the surface mount connector.

1 13. A printed circuit board system comprising;
2 a printed circuit board;
3 at least one pin coupled to the printed circuit board; and

4 at least one removable visual indication structure coupled to the at least one
5 pin.

1 14. The system of claim 13 wherein the at least one removable visual indication
2 structure comprises:
3 a removable connector adapted to be attached to the printed circuit board; and
4 at least one visual indicator coupled to the removable connector.

1 15. The system of claim 14 wherein the at least one visual indicator comprises an
2 LED.

1 16. The system of claim 15 wherein the LED comprises a surface mount LED.

1 17. The system of claim 16 wherein the removable connector comprises a surface
2 mount connector.

1 18. The system of claim 17 wherein the LED is soldered to the surface mount
2 connector.

1 19. The system of claim 18 wherein the LED is soldered to the backside of the
2 surface mount connector.

1 20. A method for fabricating a removable visual indication structure for a printed

2 circuit board comprising the steps of:

- 3 (a) providing at least one visual indicator;
- 4 (b) providing a removable connector adapted to be coupled to the printed circuit
- 5 board; and
- 6 (c) coupling the at least one visual indicator to the removable connector.

1 21. The method of claim 20 wherein the at least one visual indicator comprises an

2 LED.

1 22. The method of claim 21 wherein the LED comprises a surface mount LED.

1 23. The method of claim 22 wherein the removable connector comprises a surface

2 mount connector.

1 24. The method of claim 23 wherein step (c) further comprises:

2 (c1) soldering the LED to the surface mount connector.

1 25. The method of claim 24 wherein the LED is soldered to the backside of the

2 surface mount connector.

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